

**Sumika Polycarbonate Limited**

Technical Service & Development Lab
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Konohana-Ku, Osaka 554-8558 Japan

File Number: E123529

IM6081

Polycarbonate (PC)/Acrylonitrile Butadiene Styrene (ABS), pellets



Flammability	Value	Test Method
Flame Rating		
1.4 mm, ALL	HB	UL 94
3.0 mm, ALL	HB	UL 94
3.0 mm, ALL	HB40	IEC 60695-11-10, -20
1.4 mm, ALL	HB75	IEC 60695-11-10, -20
Thermal	Value	Test Method
RTI Elec		UL 746B
1.4 mm	60.0 °C	
3.0 mm	60.0 °C	
RTI Imp		UL 746B
1.4 mm	60.0 °C	
3.0 mm	60.0 °C	
RTI Str		UL 746B
1.4 mm	60.0 °C	
3.0 mm	60.0 °C	